

Timberfill®

Fillamentum™

www.fillamentum.com



MATERIAL FEATURES AND COMPOSITION

Wood-filled polylactic acid (PLA) filament with the look, feel and acoustic properties of wood.

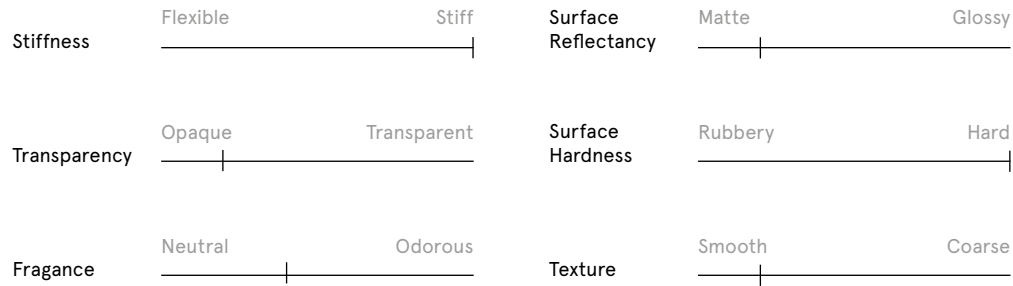
AVAILABILITY

TRL 9 - Actual system proven in operational environment
Commercially available in large amount

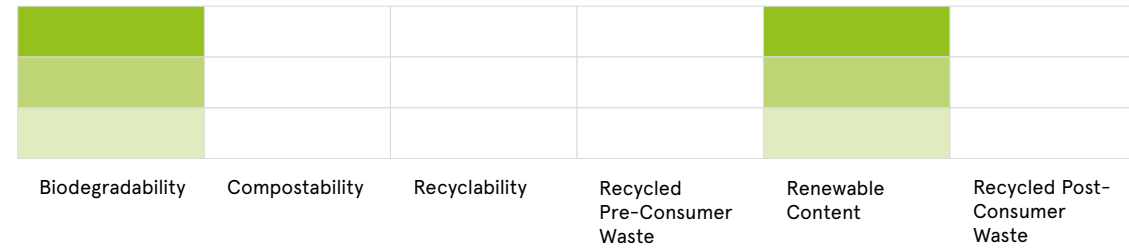
A decorative graphic at the bottom of the page consists of a series of white rectangular bars of increasing height from left to right, set against a light green background. The tallest bar on the far right is highlighted with a solid green background and contains the text 'TRL9'.

TRL9

PHYSICAL QUALITIES

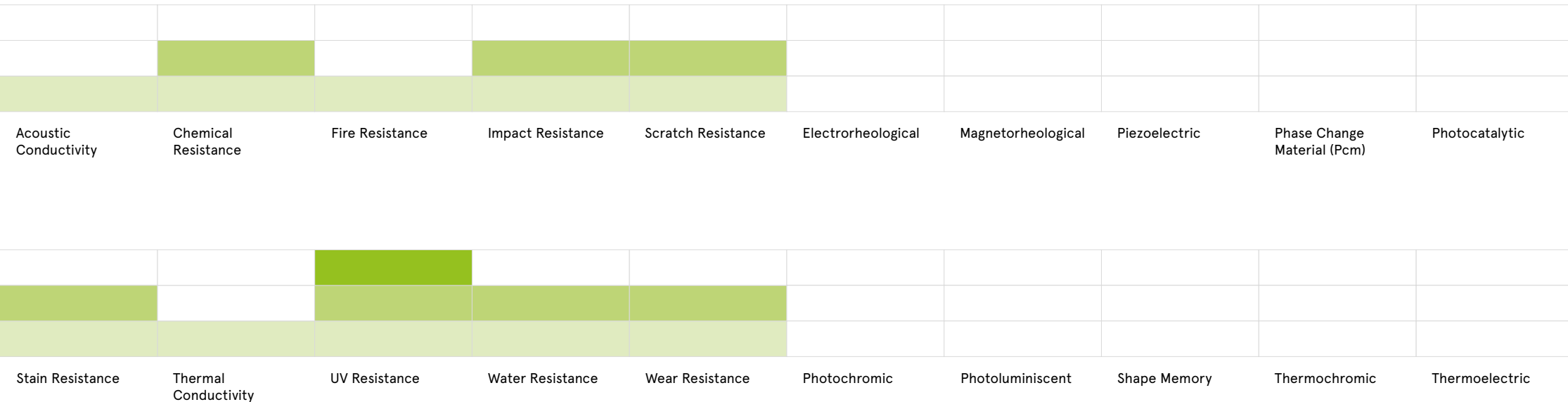


SUSTAINABILITY PROPERTIES*



PERFORMANCE PROPERTIES

SMART PROPERTIES*



UNDERSTANDING

CERTIFICATES & TESTS

*Please see the Glossary at the end of this booklet for more explanation on the terminology.

Not available yet.
All information has been provided by the companies and/or material suppliers that delivered the EM&Ts samples.

SUPPLY

Raw Material

Processed Material 

System / Product

SHAPE



Filament

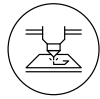
MANUFACTURING PROCESSES

A proprietary milling process produces a fine wood powder that is mixed and compounded with the PLA and extruded into filament.

TRANSFORMATION PROCESSES



Additive Manufacturing



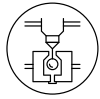
Die Cutting



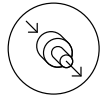
Lamination



Textile Processing



Blow Molding



Extrusion



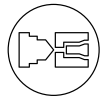
Metal Working Tools



Thermoforming
Compression Molding



Casting



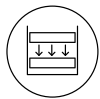
Injection Molding



Printing



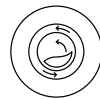
Welding



Cold Pressing /
Deep Drawing



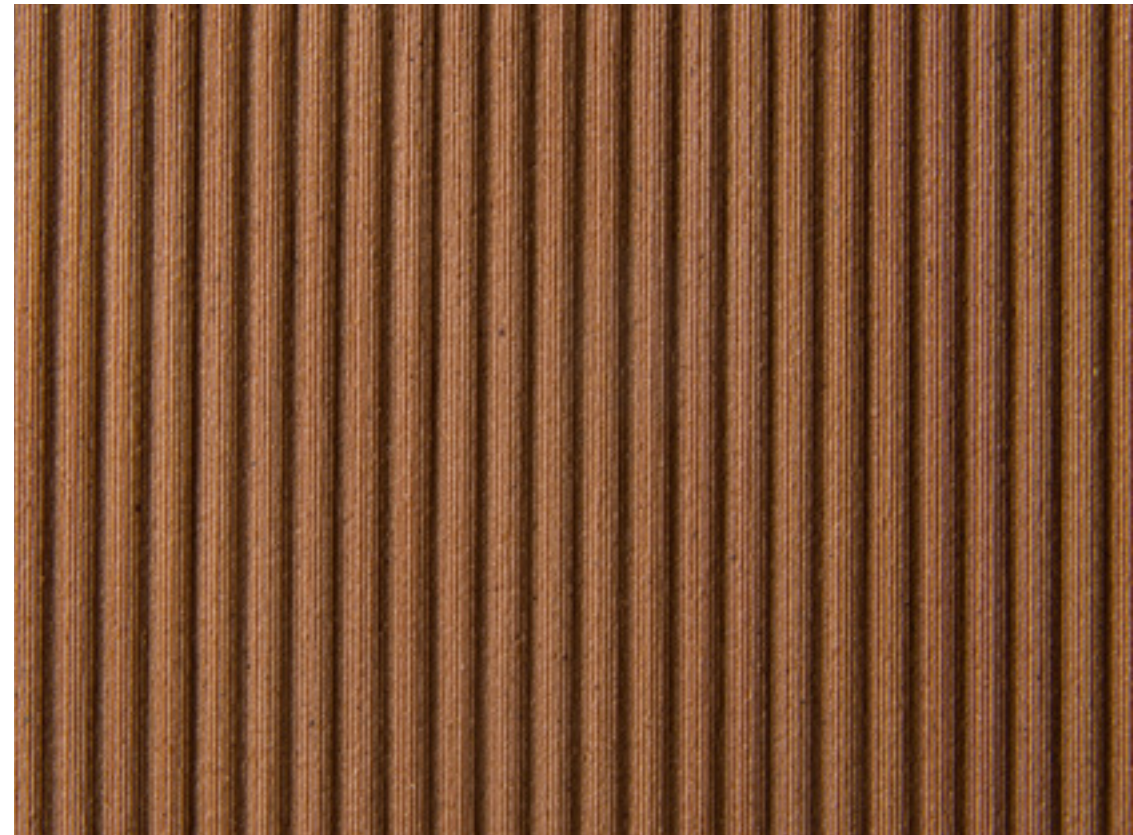
Lab Growing



Rotomolding



Wood Working Tools



SHAPING

APPLICATION FIELDS

Applications include the additive manufacturing of toys, novelties or speakers.



CASE STUDY

Spirulida by Akemake

Akemake has recently used a 100% natural wood filament called Timberfill to print out a working desktop speaker. The speaker, called the Spirulida, was designed by Ondra Chotovinsky, and is based on a deep sea squid-like species – the Spirulida. Akemake is offering this design completely free for those who wish to print it out at home. They also provide the instructions for assembling it.

COMPARISON & INNOVATION

Timberfill has a similar appearance to wood. The rheology of this material has been optimised for 3D printing and, in comparison to other wooden filaments, has less tendency to break and a more precise and reliable filament diameter is guaranteed by the manufacturer.



APPLYING

SUSTAINABILITY PROPERTIES

Biodegradability

Ability to be broken down into carbon dioxide, water, and biomass by the natural action of microorganisms (aerobic and/or anaerobic). It is misleading to merely claim biodegradability without any standard specification. If a material or product is advertised to be biodegradable, further information about the timeframe, the level of biodegradation, and the required surrounding conditions should be provided, too.

Composting

Ability to go through the process by which materials biodegrade through the action of naturally occurring microorganisms and do so to a large extent within a specified timeframe. The associated biological processes will yield CO₂, water, inorganic compounds, and biomass which leaves no visible contaminants or toxic residues. The products can be classified in "Home compostable" or "Industrial compostable", having each of them specific temperatures, conditions and timeframes defined by international regulations.

Recyclability

The capacity of a product to be reduced all the way back to its basic materials, reprocessing those materials, and using them to make new products, components or materials. Recycling refers to materials that are processed in practice (as opposed to materials for which recycling is technically feasible), this varies from one region to the other invoking the regulations and technologies of each country.

Recycled pre-consumer waste

Pre-consumer waste refers to waste produced by manufacturers or industries before released for consumer use. Pre-consumer waste refers also to the reintroduction of manufacturing discards back into the manufacturing process, in this case it is often not considered "recycling" in the traditional sense. Pre-consumer waste is produced in large quantities, while this is easier to collect and sort, high amounts of pre-consumer waste are non-recovered.

Renewable content

Materials that are replenished at a rate equal to or greater than the rate of depletion and must be produced using regenerative practices or, in a transition phase, using sustainable practices.

Recycled post-consumer waste

Post-consumer waste is the waste produced at the end of a consumer-product lifecycle. Post-consumer waste has served its intended purpose, passed through the hands of a final consumer, and has been discarded for disposal or recovery. It usually refers to the household waste we generate every day, and does not include manufacturing or converting wastes. Depending on the type of waste, governmental legislation and the action taken by the consumer, post-consumer waste is recycled, sent to landfill or incinerated.

SMART PROPERTIES

Electrorheological

Change in the rheological properties (viscosity and viscoelasticity) of a material caused by an electrical stimulus.

Magnetorheological

Change in rheological properties (viscosity and viscoelasticity) of a material caused by a magnetic field.

Piezoelectric

Phenomenon exhibited by certain materials, which when applying mechanical stress, generate electrical energy. The effect can also be inverse, that is, they can present small deformations when an electrical current is applied.

Phase Change Material (PCM)

Materials considered latent heat storage units: They are capable of absorbing or releasing a large amount of thermal energy when they undergo a phase change (from solid to liquid, from liquid to gas, or vice versa).

GLOSSARY

Photocatalytic

A substance that increases the speed of a chemical reaction by the effect of light or other forms of radiant energy.

Photochromic

Reversible color change induced by the indication of sunlight or UV. The color disappears when the fountain ceases.

Photoluminiscent

Is the emission of cold light caused by the absorption of electromagnetic radiation (visible light, UV, X and cathode rays). There are two types of luminescence: fluorescence (emits light only during absorption of radiation) and phosphorescence (stores absorbed radiation, so that it continues to emit light for a time after the stimulus subsides).

Shape Memory

The material with this property recovers its initial shape after being permanently deformed (plastically) when heated above a characteristic transition temperature of the material. In addition, while regaining its form, in some cases it is able to perform work. The characteristics of these materials, depending on the temperature, contemplate superelasticity (which grants large elastic deformations in a specific range of temperatures), simple shape memory effect (in which the material

remembers a single shape, when heated) and which can be educated to achieve a double shape memory effect (in which the material memorises two shapes in a hot and cold state).

Thermochromic

Reversible or irreversible color change induced by temperature changes.

Thermoelectric

Property that supposes a change of voltage in response to a variation of temperature and vice versa.

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WOODBASED EM&TS

The EM&T sample described on this datasheet is one of the materials that are processed either chemically or mechanically from trees or other plants for innovative applications.

The materials include cellulose bers, brils (micro- or nano-structured) and derivatives, lignin, bark extractives and novel combinations of these.